Safety Data Sheet

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Product Name: KIP 600 Series Cyan Toner

Product Code: 01C

Relevant identified uses: Toner for electrophotographic apparatus

Supplier: KATSURAGAWA ELECTRIC CO., LTD.

Address: 21-1, Shimomaruko 4-Chome, Ota-ku, Tokyo 146-8585, Japan

Telephone number: +81-3-3758-3550 FAX number: +81-3-3758-7568

SECTION 2 HAZARDS IDENTIFICATION

2.1 Emergency Overview:

Cyan fine powder with little or no odor.

Risk of dust-explosion if finely dispersed in air with an ignition source.

2.2 OSHA Regulatory Status:

Classification under GHS: Not classified

GHS Label Elements: None

2.3 Potential Health Effects:

No significant hazards known. See SECTION 11 for details

2.4 Potential Environmental Effects:

No significant hazards known. See SECTION 12 for details

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Identification of Substance/Mixture: Mixture

| Ingredient Name | Weight % | CAS No. |
|---------------------------|----------|-------------|
| Saturated polyester resin | 85-95 | 186397-54-6 |
| Pigment | 1-5 | 147-14-8 |
| Silica, treated | 1-5 | 67762-90-7 |
| Wax | 1-5 | 9003-07-0 |

SECTION 4 FIRST AID MEASURES

Inhalation:

Move to fresh air and gargle with water.

If accompanied with breathing difficulty, take first aid measures such as artificial respiration and call a physician immediately.

Skin contact:

Wash with soap and water.

Eye contact:

Do not rub. Flush with large amount of water until particles are removed.

Seek medical advice

Ingestion:

Rinse mouth. Seek medical advice.

SECTION 5 FIREFIGHTING MEASURES

5.1 Suitable Extinguishing media:

Water spray or fog, CO₂, dry chemicals

5.2 Unsuitable Extinguishing media:

Strong water current may cause powder to disperse and form explosive dust-air mixture.

5.3 Protection of firefighters

Specific hazards arising from the chemical:

Fine powder may form explosive dust-air mixture if finely dispersed in air.

Fume and smoke may include toxic substances such as aromatic compounds.

Protective equipment and precautions for firefighters

Avoid inhalation of fume and smoke.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Avoid breathing dust. Dust-proof masks should be worn when working.

6.2 Environmental precautions:

Do not flush into sewer or natural watercourse.

6.3 Methods for containment:

Keep in air-tight container.

6.4 Methods for cleaning up:

Sweep the spilled powder slowly.

Clean the remainder with wet cloth, wet paper, or vacuum cleaner.

Vacuum cleaner must be equipped with dust proof filter and must be explosion-proof.

SECTION 7 HANDLING AND STORAGE

7.1 Precautions for safe handling:

Avoid breathing dust.

Keep away from ignition sources, especially where dust concentration may become high.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry location away from direct sunlight.

SECTION 8 Exposure contols/personal protection

8.1 Control parameters:

| | OSHA PEL | | ACGIH TLV | |
|------------------|-----------------------------|------|----------------------------|------|
| | TWA | STEL | TWA | STEL |
| As toner mixture | 15mg/m³(Inhalable fraction) | N.E. | 10mg/m³(Total dust) | N.E. |
| | 5mg/m3(Resipable fraction) | | 3mg/m3(Resipable fraction) | |
| Carbon black | 3.5mg/m ³ | N.E. | 3.5mg/m ³ | N.E. |
| Silica | 6mg/m ³ | N.E. | 10mg/m³(Total dust) | N.E. |
| | | | 3mg/m3(Resipable fraction) | |

(N.E.= Not Established)

8.2 Engineering controls:

Use of local ventilation is recommended.

8.3 Personal protective equipment:

Eye/face protection: Protective goggles is recommended if necessary.

Skin Protection: Not required

Respiratory protection: Dust-proof mask should be used when handling bulk.

SECTION 9 Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance: Cyan powder
Odor: Slight odor
pH: Not applicable

Melting point: App. 140°C (Flow temperature)

Boiling point: No data
Flash point: No data
Evaporation rate: No data

Flammability: Not flammable (according to GHS classification)

Explosive limits: No data
Vapour pressure: Not applicable
Vapour density: Not applicable

Relative density: 1.1-1.3

Solubility: Insoluble to water, partially soluble to toluene and xylene.

Partition coefficient: Not applicable Auto-ignition temperature: Not applicable

Decomposition temperature: >200°C

Viscosity: Not applicable

Explosive properties: Can form explosive dust-air mixtures

when finely dispersed in air

Oxidizing properties: Not applicable

9.2 Other information:

Particle Size: app. $8.0\mu m (D_{50})$

SECTION 10 Stability and reactivity

10.1 Reactivity:None10.2 Possibility of hazardous reactions:None10.3 Chemical stability:Stable10.4 Conditions to avoid:None10.5 Incompatible materials:None10.6 Hazardous decomposition products:No data

SECTION 11 Toxicological information

11.1 Information on toxicological effects:

Acute toxicity:

Inhalation: LC_{50} ; inh-rat>1.45mg/L/4 hours*, not harmful.

(maximum achievable concentration)

Ingestion: $LD_{50} > 2000 \text{mg/kg}^*$, not harmful

Irritation:

Eye: Not classified as irritant* **
Skin: Not classified as irritant* **

Corrosivity: Not available

Sensitisation: Not classified as a sensitizer* **

Carcinogenicity: Not available

Mutagenicity: Ames test negative*

Reproductive toxicity: Not available STOT –single exposure: Not available STOT –RE: Not available Aspiration hazards: Not available

SECTION 12 Ecological information

12.1 Ecotoxicity

Fish(Oryzias latipes): LC₅₀(96hr) > 100mg/L (WAF)*

Crustaceans(Daphnia magna): EC₅₀(48hr) > 100mg/L (WAF)*

Algae(Pseudokirchneriella subcapitata): E_rL₅₀(0-72h)>100 mg/L, NOELR=100mg/L (WAF)*

12.2 Persistence and degradability

Not available

12.3 Bioaccumulative potential

Not available

12.4 Mobility in soil

Not available

12.5 Other adverse effects:

Not available

^{*}data from toner with similar composition.

^{**}according to GHS classifications

^{*}data from toner with similar composition.

SECTION 13 Disposal consideration

Dispose according to local authority requirements.

DO NOT release to sewer or natural watercourse.

DO NOT put toner powder or container into fire.

SECTION 14 Transport information

Basic shipping description

UN number: None

UN proper shipping name: None

Transport hazard class(es): None Packing group: None

Environmental hazards:

Not classified as environmentally hazardous under UN Model Regulations and marine pollutant under IMDG Code.

Additional information:

Handling such as exposure to water, rolling, falling, or giving shock to the container may result in breakage of the inner bag and result in scattering of the mixture.

Avoid direct sunlight and hot places. (See also: Section 7)

ADR / RID / ADN: not regulated IMDG Code: not regulated ICAO-TI / IATA-DGR: not regulated

SECTION 15 Regulatory information

Federal Regulations

TSCA: All ingredients are on the inventory or exempt from listing.

SARA Title III Section 313:

None

State Regulations:

California Proposition 65:

No constituent material is regulated.

SECTION 16 Other information

Issued according to ANSI Z400.1/Z129.1-2010

Indication of changes:

Feb 2, 2019: First issued

Abbreviations:

CAS: Chemical Abstract Service

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

ACGIH: American Conference of Governmental Industrial Hygienists

TLV: Threshold Limit Value
TWA: Time weighted Average
STEL: Short Term Exposure Limit

LC₅₀ Lethal Concentration to 50% of test population

LD₅₀ Lethal Dose to 50% of test population

D₅₀ volume-based median (50%) Diameter

IARC: International Agency for Research on Cancer

STOT: Specific Target Organ Toxicity

STOT RE Specific Target Organ Toxicity –Repeated Exposure

WAF Water Accommodated Fraction

EC₅₀ Effective Concentration to 50% of test population

NOEC No Observed Effect Concentration

E_rL₅₀ Effective Loading rate that causes growth rate reduction to 50%

NOELR No Observed Effect Loading Rate

E_bL₅₀ Effective Loading rate that causes 50% reduction in algal cell biomass

PBT Persistent, Bioaccumulative, and Toxic

UN United Nations

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG International Maritime Dangerous Goods

IATA-DGR: International Air Transport Association Dangerous Goods Regulations ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air

TSCA: Toxic Substances Control Act SNUR: Significant New Use Rule

SARA: Superfund Amendments and Reauthorization Act

ANSI: American National Standard Institute

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Since MSDS may be revised due to regulation changes or product modifications, please confirm if this is the latest version, especially if the revision date is outdated for two years.

Safety Data Sheet

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Product Name: KIP 600 Series Magenta Toner

Product Code: 01M

Relevant identified uses: Toner for electrophotographic apparatus

Supplier: KATSURAGAWA ELECTRIC CO., LTD.

Address: 21-1, Shimomaruko 4-Chome, Ota-ku, Tokyo 146-8585, Japan+

Telephone number: +81-3-3758-3550 FAX number +81-3-3758-7568

SECTION 2 HAZARDS IDENTIFICATION

2.1 Emergency Overview:

Magenta fine powder with little or no odor.

Risk of dust-explosion if finely dispersed in air with an ignition source.

2.2 OSHA Regulatory Status:

Classification under GHS: Not classified

GHS Label Elements: None

2.3 Potential Health Effects:

No significant hazards known. See SECTION 11 for details

2.4 Potential Environmental Effects:

No significant hazards known. -See SECTION 12 for details

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Identification of Substance/Mixture: Mixture

| Ingredient Name | Weight % | CAS No. |
|---------------------------|----------|-------------|
| Saturated polyester resin | 80-95 | 186397-54-6 |
| Pigment | 1-5 | 56396-10-2 |
| Wax | 1-5 | 9003-07-0 |
| Silica | 1-5 | 67762-90-7 |

SECTION 4 FIRST AID MEASURES

Inhalation:

Move to fresh air and gargle with water.

If accompanied with breathing difficulty, take first aid measures such as artificial respiration and call a physician immediately.

Skin contact:

Wash with soap and water.

Eye contact:

Do not rub. Flush with large amount of water until particles are removed.

Seek medical advice

Ingestion:

Rinse mouth. Seek medical advice.

SECTION 5 FIREFIGHTING MEASURES

5.1 Suitable Extinguishing media:

Water spray or fog, CO₂, dry chemicals

5.2 Unsuitable Extinguishing media:

Strong water current may cause powder to disperse and form explosive dust-air mixture.

5.3 Protection of firefighters

Specific hazards arising from the chemical:

Fine powder may form explosive dust-air mixture if finely dispersed in air.

Fume and smoke may include toxic substances such as aromatic compounds.

Protective equipment and precautions for firefighters

Avoid inhalation of fume and smoke.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Avoid breathing dust. Dust-proof masks should be worn when working.

6.2 Environmental precautions:

Do not flush into sewer or natural watercourse.

6.3 Methods for containment:

Keep in air-tight container.

6.4 Methods for cleaning up:

Sweep the spilled powder slowly.

Clean the remainder with wet cloth, wet paper, or vacuum cleaner.

Vacuum cleaner must be equipped with dust proof filter and must be explosion-proof.

SECTION 7 HANDLING AND STORAGE

7.1 Precautions for safe handling:

Avoid breathing dust.

Keep away from ignition sources, especially where dust concentration may become high.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry location away from direct sunlight.

SECTION 8 Exposure contols/personal protection

8.1 Control parameters:

| | OSHA PEL | | ACGIH TLV | |
|------------------|-----------------------------|------|----------------------------|------|
| | TWA | STEL | TWA | STEL |
| As toner mixture | 15mg/m³(Inhalable fraction) | N.E. | 10mg/m³(Total dust) | N.E. |
| | 5mg/m3(Resipable fraction) | | 3mg/m3(Resipable fraction) | |
| Carbon black | 3.5mg/m ³ | N.E. | 3.5mg/m ³ | N.E. |
| Silica | 6mg/m ³ | N.E. | 10mg/m³(Total dust) | N.E. |
| | | | 3mg/m3(Resipable fraction) | |

(N.E.= Not Established)

8.2 Engineering controls:

Use of local ventilation is recommended.

8.3 Personal protective equipment:

Eye/face protection: Protective goggles is recommended if necessary.

Skin Protection: Not required

Respiratory protection: Dust-proof mask should be used when handling bulk.

SECTION 9 Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance: Magenta powder
Odor: Slight odor
pH: Not applicable

Melting point: App. 140°C (Flow temperature)

Boiling point: No data
Flash point: No data
Evaporation rate: No data

Flammability: Not flammable (according to GHS classification)

Explosive limits: No data
Vapour pressure: Not applicable
Vapour density: Not applicable

Relative density: 1.1-1.3

Solubility: Insoluble to water, partially soluble to toluene and xylene.

Partition coefficient: Not applicable Auto-ignition temperature: Not applicable

Decomposition temperature: >200°C

Viscosity: Not applicable

Explosive properties: Can form explosive dust-air mixtures

when finely dispersed in air

Oxidizing properties: Not applicable

9.2 Other information:

Particle Size: app. $8.0\mu m$ (D₅₀)

SECTION 10 Stability and reactivity

10.1 Reactivity:None10.2 Possibility of hazardous reactions:None10.3 Chemical stability:Stable10.4 Conditions to avoid:None10.5 Incompatible materials:None10.6 Hazardous decomposition products:No data

SECTION 11 Toxicological information

11.1 Information on toxicological effects:

Acute toxicity:

Inhalation: LC₅₀; inh-rat>1.45mg/L/4 hours*, not harmful.

(maximum achievable concentration)

Ingestion: $LD_{50} > 2000 \text{mg/kg}^*$, not harmful

Irritation:

Eye: Not classified as irritant* **
Skin: Not classified as irritant* **

Corrosivity: Not available

Sensitisation: Not classified as a sensitizer* **

Carcinogenicity: Not available

Mutagenicity: Ames test negative*

Reproductive toxicity: Not available STOT –single exposure: Not available STOT –RE: Not available Aspiration hazards: Not available

SECTION 12 Ecological information

12.1 Ecotoxicity

Fish(Oryzias latipes): LC₅₀(96hr) > 100mg/L (WAF)*

Crustaceans(Daphnia magna): EC50(48hr) > 100mg/L (WAF)*

Algae(Pseudokirchneriella subcapitata): E_rL₅₀(0-72h)>100 mg/L, NOELR=100mg/L (WAF)*

12.2 Persistence and degradability

Not available

12.3 Bioaccumulative potential

Not available

12.4 Mobility in soil

Not available

12.5 Other adverse effects:

Not available

^{*}data from toner with similar composition.

^{**}according to GHS classifications

^{*}data from toner with similar composition.

SECTION 13 Disposal consideration

Dispose according to local authority requirements.

DO NOT release to sewer or natural watercourse.

DO NOT put toner powder or container into fire.

SECTION 14 Transport information

Basic shipping description

UN number: None

UN proper shipping name: None

Transport hazard class(es): None Packing group: None

Environmental hazards:

Not classified as environmentally hazardous under UN Model Regulations and marine pollutant under IMDG Code.

Additional information:

Handling such as exposure to water, rolling, falling, or giving shock to the container may result in breakage of the inner bag and result in scattering of the mixture.

Avoid direct sunlight and hot places. (See also: Section 7)

ADR / RID / ADN: not regulated IMDG Code: not regulated ICAO-TI / IATA-DGR: not regulated

SECTION 15 Regulatory information

Federal Regulations

TSCA: All ingredients are on the inventory or exempt from listing.

SARA Title III Section 313:

None

State Regulations:

California Proposition 65:

No constituent material is regulated.

SECTION 16 Other information

Issued according to ANSI Z400.1/Z129.1-2010

Indication of changes:

Feb. 01 2019: First issued

Abbreviations:

CAS: Chemical Abstract Service

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

ACGIH: American Conference of Governmental Industrial Hygienists

TLV: Threshold Limit Value
TWA: Time weighted Average
STEL: Short Term Exposure Limit

LC₅₀ Lethal Concentration to 50% of test population

LD₅₀ Lethal Dose to 50% of test population

D₅₀ volume-based median (50%) Diameter

IARC: International Agency for Research on Cancer

STOT: Specific Target Organ Toxicity

STOT RE Specific Target Organ Toxicity –Repeated Exposure

WAF Water Accommodated Fraction

EC₅₀ Effective Concentration to 50% of test population

NOEC No Observed Effect Concentration

E_rL₅₀ Effective Loading rate that causes growth rate reduction to 50%

NOELR No Observed Effect Loading Rate

E_bL₅₀ Effective Loading rate that causes 50% reduction in algal cell biomass

PBT Persistent, Bioaccumulative, and Toxic

UN United Nations

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

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TSCA: Toxic Substances Control Act SNUR: Significant New Use Rule

SARA: Superfund Amendments and Reauthorization Act

ANSI: American National Standard Institute

Although the information contained in this MSDS is prepared to be accurate to the best of our knowledge, please be aware that health and hazard assessment may not be enough and complete.

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Safety Data Sheet

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Product Name: KIP600-Series-Yellow-Toner

Product Code: 01Y

Relevant identified uses: Toner for electrophotographic apparatus

Supplier: KATSURAGAWA ELECTRIC CO., LTD.

Address: 21-1, Shimomaruko 4-Chome, Ota-ku, Tokyo 146-8585, Japan+

Telephone number: +81-3-3758-3550 FAX number: +81-3-3758-7568

SECTION 2 HAZARDS IDENTIFICATION

2.1 Emergency Overview:

Yellow fine powder with little or no odor.

Risk of dust-explosion if finely dispersed in air with an ignition source.

2.2 OSHA Regulatory Status:

Classification under GHS: Not classified

GHS Label Elements: None

2.3 Potential Health Effects:

No significant hazards known. See SECTION 11 for details

2.4 Potential Environmental Effects:

No significant hazards known. -See SECTION 12 for details

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Identification of Substance/Mixture: Mixture

| Ingredient Name | Weight % | CAS No. |
|---------------------------|----------|-------------|
| Saturated polyester resin | 85-95 | 186397-54-6 |
| Pigment | 1-5 | 6358-31-2 |
| Wax | 1-5 | 9003-07-0 |
| Silica | 1-5 | 67762-90-7 |

SECTION 4 FIRST AID MEASURES

Inhalation:

Move to fresh air and gargle with water.

If accompanied with breathing difficulty, take first aid measures such as artificial respiration and call a physician immediately.

Skin contact:

Wash with soap and water.

Eye contact:

Do not rub. Flush with large amount of water until particles are removed.

Seek medical advice

Ingestion:

Rinse mouth. Seek medical advice.

SECTION 5 FIREFIGHTING MEASURES

5.1 Suitable Extinguishing media:

Water spray or fog, CO₂, dry chemicals

5.2 Unsuitable Extinguishing media:

Strong water current may cause powder to disperse and form explosive dust-air mixture.

5.3 Protection of firefighters

Specific hazards arising from the chemical:

Fine powder may form explosive dust-air mixture if finely dispersed in air.

Fume and smoke may include toxic substances such as aromatic compounds.

Protective equipment and precautions for firefighters

Avoid inhalation of fume and smoke.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Avoid breathing dust. Dust-proof masks should be worn when working.

6.2 Environmental precautions:

Do not flush into sewer or natural watercourse.

6.3 Methods for containment:

Keep in air-tight container.

6.4 Methods for cleaning up:

Sweep the spilled powder slowly.

Clean the remainder with wet cloth, wet paper, or vacuum cleaner.

Vacuum cleaner must be equipped with dust proof filter and must be explosion-proof.

SECTION 7 HANDLING AND STORAGE

7.1 Precautions for safe handling:

Avoid breathing dust.

Keep away from ignition sources, especially where dust concentration may become high.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry location away from direct sunlight.

SECTION 8 Exposure contols/personal protection

8.1 Control parameters:

| | OSHA PEL | | ACGIH TLV | |
|------------------|-----------------------------|------|----------------------------|------|
| | TWA | STEL | TWA | STEL |
| As toner mixture | 15mg/m³(Inhalable fraction) | N.E. | 10mg/m³(Total dust) | N.E. |
| | 5mg/m3(Resipable fraction) | | 3mg/m3(Resipable fraction) | |
| Carbon black | 3.5mg/m ³ | N.E. | 3.5mg/m ³ | N.E. |
| Silica | 6mg/m ³ | N.E. | 10mg/m³(Total dust) | N.E. |
| | | | 3mg/m3(Resipable fraction) | |

(N.E.= Not Established)

8.2 Engineering controls:

Use of local ventilation is recommended.

8.3 Personal protective equipment:

Eye/face protection: Protective goggles is recommended if necessary.

Skin Protection: Not required

Respiratory protection: Dust-proof mask should be used when handling bulk.

SECTION 9 Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance: Yellow powder
Odor: Slight odor
pH: Not applicable

Melting point: App. 140°C (Flow temperature)

Boiling point: No data
Flash point: No data
Evaporation rate: No data

Flammability: Not flammable (according to GHS classification)

Explosive limits:

Vapour pressure:

Vapour density:

No data

Not applicable

Not applicable

Relative density: 1.1-1.3

Solubility: Insoluble to water, partially soluble to toluene and xylene.

Partition coefficient: Not applicable
Auto-ignition temperature: Not applicable

Decomposition temperature: >200°C

Viscosity: Not applicable

Explosive properties: Can form explosive dust-air mixtures

when finely dispersed in air

Oxidizing properties: Not applicable

9.2 Other information:

Particle Size: app. 8.0µm (D₅₀)

SECTION 10 Stability and reactivity

10.1 Reactivity:None10.2 Possibility of hazardous reactions:None10.3 Chemical stability:Stable10.4 Conditions to avoid:None10.5 Incompatible materials:None10.6 Hazardous decomposition products:No data

SECTION 11 Toxicological information

11.1 Information on toxicological effects:

Acute toxicity:

Inhalation: LC₅₀; inh-rat>1.45mg/L/4 hours*, not harmful.

(maximum achievable concentration)

Ingestion: $LD_{50} > 2000 \text{mg/kg}^*$, not harmful

Irritation:

Eye: Not classified as irritant* **
Skin: Not classified as irritant* **

Corrosivity: Not available

Sensitisation: Not classified as a sensitizer* **

Carcinogenicity: Not available

Mutagenicity: Ames test negative*

Reproductive toxicity: Not available STOT –single exposure: Not available STOT –RE: Not available Aspiration hazards: Not available

SECTION 12 Ecological information

12.1 Ecotoxicity

Fish(Oryzias latipes): LC₅₀(96hr) > 100mg/L (WAF)*

Crustaceans(Daphnia magna): EC₅₀(48hr) > 100mg/L (WAF)*

Algae(Pseudokirchneriella subcapitata): E_rL₅₀(0-72h)>100 mg/L, NOELR=100mg/L (WAF)*

12.2 Persistence and degradability

Not available

12.3 Bioaccumulative potential

Not available

12.4 Mobility in soil

Not available

12.5 Other adverse effects:

Not available

^{*}data from toner with similar composition.

^{**}according to GHS classifications

SECTION 13 Disposal consideration

Dispose according to local authority requirements.

DO NOT release to sewer or natural watercourse.

DO NOT put toner powder or container into fire.

SECTION 14 Transport information

Basic shipping description

UN number: None

UN proper shipping name: None

Transport hazard class(es): None Packing group: None

Environmental hazards:

Not classified as environmentally hazardous under UN Model Regulations and marine pollutant under IMDG Code.

Additional information:

Handling such as exposure to water, rolling, falling, or giving shock to the container may result in breakage of the inner bag and result in scattering of the mixture.

Avoid direct sunlight and hot places. (See also: Section 7)

ADR / RID / ADN: not regulated IMDG Code: not regulated ICAO-TI / IATA-DGR: not regulated

SECTION 15 Regulatory information

Federal Regulations

TSCA: All ingredients are on the inventory or exempt from listing.

SARA Title III Section 313:

None

State Regulations:

California Proposition 65:

No constituent material is regulated.

SECTION 16 Other information

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Indication of changes:

Feb 1, 2019: First issued

Abbreviations:

CAS: Chemical Abstract Service

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PEL Permissible Exposure Limit

ACGIH: American Conference of Governmental Industrial Hygienists

TLV: Threshold Limit Value
TWA: Time weighted Average
STEL: Short Term Exposure Limit

 LC_{50} Lethal Concentration to 50% of test population

 LD_{50} Lethal Dose to 50% of test population volume-based median (50%) Diameter D_{50} International Agency for Research on Cancer IARC:

Specific Target Organ Toxicity STOT:

Specific Target Organ Toxicity -Repeated Exposure STOT RE

WAF Water Accommodated Fraction

 EC_{50} Effective Concentration to 50% of test population

NOEC No Observed Effect Concentration

Effective Loading rate that causes growth rate reduction to 50% E_rL_{50}

No Observed Effect Loading Rate NOELR

 E_bL_{50} Effective Loading rate that causes 50% reduction in algal cell biomass

Persistent, Bioaccumulative, and Toxic PBT

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TSCA: Toxic Substances Control Act Significant New Use Rule SNUR:

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the latest version, especially if the revision date is outdated for two years.

Safety Data Sheet

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Product Name: KIP 600 Series Black Toner

Product Code: 01B

Relevant identified uses: Toner for electrophotographic apparatus

Supplier: KATSURAGAWA ELECTRIC CO., LTD.

Address: 21-1, Shimomaruko 4-Chome, Ota-ku, Tokyo 146-8585, Japan

Telephone number: +81-3-3758-3550 E-mail address: +81-3-3758-7568

SECTION 2 HAZARDS IDENTIFICATION

2.1 Emergency Overview:

Black fine powder with little or no odor.

Risk of dust-explosion if finely dispersed in air with an ignition source.

2.2 OSHA Regulatory Status:

Classification under GHS: Not classified

GHS Label Elements: None

2.3 Potential Health Effects:

No significant hazards known. See SECTION 11 for details

2.4 Potential Environmental Effects:

The ingredient "Zinc(II) complex salt" is classified as "Aquatic Acute 1" and "Aquatic Chronic 1" (very toxic to aquatic life) by GHS.

This mixture, however, has shown enough test data to be classified out of these hazards.

-See SECTION 12 for details

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Identification of Substance/Mixture: Mixture

| Ingredient Name | Weight % | CAS No. |
|---------------------------|----------|-------------|
| Saturated polyester resin | 85-95 | 186397-54-6 |
| Carbon Black | 2-8 | 1333-86-4 |
| Wax | 1-5 | 9003-07-0 |
| Silica, treated | 1-3 | 67762-90-7 |
| Zinc(II) complex salt* | 0.25-1.0 | 42405-40-3 |

^{*} Zinc, (bis[3,5-di(tert-butyl)-2-hydroxybenzoato-O1,O2], (T-4)

SECTION 4 FIRST AID MEASURES

Inhalation:

Move to fresh air and gargle with water.

If accompanied with breathing difficulty, take first aid measures such as artificial respiration and call a physician immediately.

Skin contact:

Wash with soap and water.

Eye contact:

Do not rub. Flush with large amount of water until particles are removed.

Seek medical advice

Ingestion:

Rinse mouth. Seek medical advice.

SECTION 5 FIREFIGHTING MEASURES

5.1 Suitable Extinguishing media:

Water spray or fog, CO₂, dry chemicals

5.2 Unsuitable Extinguishing media:

Strong water current may cause powder to disperse and form explosive dust-air mixture.

5.3 Protection of firefighters

Specific hazards arising from the chemical:

Fine powder may form explosive dust-air mixture if finely dispersed in air.

Fume and smoke may include toxic substances such as aromatic compounds.

Protective equipment and precautions for firefighters

Avoid inhalation of fume and smoke.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Avoid breathing dust. Dust-proof masks should be worn when working.

6.2 Environmental precautions:

Do not flush into sewer or natural watercourse.

6.3 Methods for containment:

Keep in air-tight container.

6.4 Methods for cleaning up:

Sweep the spilled powder slowly.

Clean the remainder with wet cloth, wet paper, or vacuum cleaner.

Vacuum cleaner must be equipped with dust proof filter and must be explosion-proof.

SECTION 7 HANDLING AND STORAGE

7.1 Precautions for safe handling:

Avoid breathing dust.

Keep away from ignition sources, especially where dust concentration may become high.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry location away from direct sunlight.

SECTION 8 Exposure contols/personal protection

8.1 Control parameters:

| | OSHA PEL | | ACGIH TLV | |
|------------------|-----------------------------|------|----------------------------|------|
| | TWA | STEL | TWA | STEL |
| As toner mixture | 15mg/m³(Inhalable fraction) | N.E. | 10mg/m³(Total dust) | N.E. |
| | 5mg/m3(Resipable fraction) | | 3mg/m3(Resipable fraction) | |
| Carbon black | 3.5mg/m ³ | N.E. | 3.5mg/m ³ | N.E. |
| Silica | 6mg/m ³ | N.E. | 10mg/m³(Total dust) | N.E. |
| | | | 3mg/m3(Resipable fraction) | |

(N.E.= Not Established)

8.2 Engineering controls:

Use of local ventilation is recommended.

8.3 Personal protective equipment:

Eye/face protection: Protective goggles is recommended if necessary.

Skin Protection: Not required

Respiratory protection: Dust-proof mask should be used when handling bulk.

SECTION 9 Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance: Black powder
Odor: Slight odor
pH: Not applicable

Melting point: App. 140°C (Flow temperature)

Boiling point: No data
Flash point: No data
Evaporation rate: No data

Flammability: Not flammable (according to GHS classification)

Explosive limits:

Vapour pressure:

Vapour density:

No data

Not applicable

Not applicable

Relative density: 1.1-1.3

Solubility: Insoluble to water, partially soluble to toluene and xylene.

Partition coefficient: Not applicable Auto-ignition temperature: Not applicable

Decomposition temperature: >200°C

Viscosity: Not applicable

Explosive properties: Can form explosive dust-air mixtures

when finely dispersed in air

Oxidizing properties: Not applicable

9.2 Other information:

Particle Size: app. $8.0\mu m (D_{50})$

SECTION 10 Stability and reactivity

10.1 Reactivity:None10.2 Possibility of hazardous reactions:None10.3 Chemical stability:Stable10.4 Conditions to avoid:None10.5 Incompatible materials:None10.6 Hazardous decomposition products:No data

SECTION 11 Toxicological information

11.1 Information on toxicological effects:

Acute toxicity:

Inhalation: LC_{50} ; inh-rat>1.45mg/L/4 hours*, not harmful.

(maximum achievable concentration)

Ingestion: $LD_{50} > 2000 \text{mg/kg}^*$, not harmful

Irritation:

Eye: Not classified as irritant* **
Skin: Not classified as irritant* **

Corrosivity: Not available

Sensitisation: Not classified as a sensitizer* **

Carcinogenicity: Carbon black, contained in this toner, is classified as "group 2B"

(possibly carcinogenic to humans) by IARC. However, long-term inhalation test on rats using a toner preparation containing carbon black

did not show any carcinogenic effects.

Mutagenicity: Ames test negative*

Reproductive toxicity: Not available STOT –single exposure: Not available

STOT –RE: In study of rats exposed to a toner containing carbon black, mild degree

of lung fibrosis was observed in groups exposed to high concentration(16mg/m 3), and mid-concentration(4mg/m 3), but no pulmonary change was reported in the group exposed to low

concentration(1mg/m³).

In normal conditions of use (in electro-photographic apparatus,) maximum concentration of toner released is significantly lower than

1mg/m³, and will have no chronic effects to human health.

In cases where this product is used in bulk for purpose such as filling, cleaning, etc of the apparatus, exposure should be controlled with care

according to Sections 7 and 8.

Aspiration hazards: Not available

^{*}data from toner with similar composition.

^{**}according to GHS classifications

SECTION 12 Ecological information

12.1 Ecotoxicity

Fish(Oryzias latipes): LC₅₀(96hr) > 100mg/L (WAF)*

Crustaceans(Daphnia magna): EC₅₀(48hr) > 100mg/L (WAF)*

Algae(Pseudokirchneriella subcapitata): E_rL₅₀(0-72h)>100 mg/L, NOELR=100mg/L (WAF)*

12.2 Persistence and degradability

Not available

12.3 Bioaccumulative potential

Not available

12.4 Mobility in soil

Not available

12.5 Other adverse effects:

Not available

SECTION 13 Disposal consideration

Dispose according to local authority requirements.

DO NOT release to sewer or natural watercourse.

DO NOT put toner powder or container into fire.

SECTION 14 Transport information

Basic shipping description

UN number: None

UN proper shipping name: None

Transport hazard class(es): None Packing group: None

Environmental hazards:

Not classified as environmentally hazardous under UN Model Regulations and marine pollutant under IMDG Code.

Additional information:

Handling such as exposure to water, rolling, falling, or giving shock to the container may result in breakage of the inner bag and result in scattering of the mixture.

Avoid direct sunlight and hot places. (See also: Section 7)

ADR / RID / ADN: not regulated IMDG Code: not regulated ICAO-TI / IATA-DGR: not regulated

SECTION 15 Regulatory information

Federal Regulations

TSCA: All ingredients are on the inventory or exempt from listing.

SARA Title III Section 313:

None

State Regulations:

California Proposition 65:

"Caron black" included in this toner is listed, but only airborne, unbound particles of respirable size are subject to the regulation. Thus carbon black bound inside toner is not subject to the Proposition.

SECTION 16 Other information

Issued according to ANSI Z400.1/Z129.1-2010

Indication of changes:

Feb. 01 2019: First issued

Abbreviations:

CAS: Chemical Abstract Service

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

ACGIH: American Conference of Governmental Industrial Hygienists

TLV: Threshold Limit Value
TWA: Time weighted Average
STEL: Short Term Exposure Limit

LC₅₀ Lethal Concentration to 50% of test population

LD₅₀ Lethal Dose to 50% of test population volume-based median (50%) Diameter

IARC: International Agency for Research on Cancer

STOT: Specific Target Organ Toxicity

STOT RE Specific Target Organ Toxicity –Repeated Exposure

WAF Water Accommodated Fraction

EC₅₀ Effective Concentration to 50% of test population

NOEC No Observed Effect Concentration

E_rL₅₀ Effective Loading rate that causes growth rate reduction to 50%

NOELR No Observed Effect Loading Rate

E_bL₅₀ Effective Loading rate that causes 50% reduction in algal cell biomass

PBT Persistent, Bioaccumulative, and Toxic

UN United Nations

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG International Maritime Dangerous Goods

IATA-DGR: International Air Transport Association Dangerous Goods Regulations ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air

TSCA: Toxic Substances Control Act SNUR: Significant New Use Rule

SARA: Superfund Amendments and Reauthorization Act

ANSI: American National Standard Institute

Although the information contained in this MSDS is prepared to be accurate to the best of our knowledge, please be aware that health and hazard assessment may not be enough and complete.

Since MSDS may be revised due to regulation changes or product modifications, please confirm if this is the latest version, especially if the revision date is outdated for two years.

SAFETY DATA SHEET

SDS No.: KG37-01E

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

MATERIAL IDENTIFICATION:

Organic Photoconductor for KIP 600 Series

DISTRIBUTOR'S NAME: KATSURAGAWA ELECTRIC CO., LTD.

DISTRIBUTOR'S ADDRESS: 21-1, Shimomaruko 4-Chome, Ota-ku, Tokyo 146-8585, Japan

TELEPHONE NUMBER: 81-3-3758-3550 FACSIMILE NUMBER: 81-3-3758-7568

DATE PREPARED: Feb. 1. 2019

2. COMPOSITION/INFORMATION ON INGREDIENTS

This product is an "article".

| I <u>NGREDIENTTS</u> | CAS No. | <u>PROPORTION</u> |
|-------------------------|---------|-------------------|
| Aluminum cylinder | - | >97% |
| Binder resin | - | <1% |
| Photosensitive material | - | <1% |
| Pigment | - | <1% |

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

Green, odorless and solid cylinder. None hazardous product.

POTENTIAL HEALTH EFFECTS

Based on animal testing, this product is presumed to be no health effects.

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4. FIRST AID MEASURES

EYES: No eye contact in normal use. If exposed to the dust of photoconductive layer, flush eyes

with water. Get medical attention, if feels irritation.

SKIN: None treatment is required. If exposed to much of the dust of photoconductive layer, wash

out with water.

INGESTION: No ingestion in normal use. If swallowed the dust of photoconductive layer, induce

vomiting as much as possible. Get medical attention, if feels something bad.

INHALATION: No inhalation in normal use. If exposed to the dust of photoconductive layer, get medical

attention if cough or other symptoms develop.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: CO2, Dry chemical, Foam or Water FIRE-FIGHTING EQUIPMENT: Suitable personal protective equipment

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS : None required under normal use.
ENVIRONMENTAL PRECAUTIONS : None required under normal use.

METHODS FOR CLEANING UP : Collect. No special precautions required in collection.

7. HANDLING AND STORAGE

HANDLING: No special precaution. Do not touch the photoconductive layer directly, expose to organic

solvent vapor or sunlight to prevent degradation.

STORAGE: Store in normal temperature, normal humidity and dark place. Avoid dew condensation,

organic solvent vapor.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMIT: ACGIH Not established.

OSHA Not established.

ENGINEERING MEASURES: Not required.

PERSONAL PROTECTIVE EQUIPMENT:

RESPIRATORY PROTECTION: None required. SKIN PROTECTION: No precautions.

EYE PROTECTION: None.

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9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Green and solid cylinder

ODOR: Odorless

BOILING POINT: Not applicable VAP PRESS: Not applicable VAP DENSITY: Not applicable

SP. GRAVITY: 2.7

SOL IN WATER: Insoluble

SOL IN OTHER SOLVENT: Photoconductive layer is soluble in organic solvent like tetrahydrofuran.

FLAMMABLE PROPERTIES: Not applicable FLASH POINT: Not applicable

FLAMMABLE LIMITS

LFL: Not applicable UFL: Not applicable

10. STABILITY AND REACTIVITY

STABILITY: Stable
HAZARDOUS DECOMPOSITION PRODUCTS: None
HAZARDOUS POLYMERIZATION: None

11. TOXICOLOGICAL INFORMATION

ACUTE TOXICITY: oral (rat) LD50 >2,000mg/kg¹⁾ (Photoconductive layer)

skin (rabbit) LD50 not available

SKIN IRRITATION: No skin irritation was noted in the rabbit dermal toxicity study.¹⁾

(Photoconductive layer)

EYE IRRITATION: No eye irritation was noted on the eyes of rabbits.¹⁾

(Photoconductive layer)

SENSITIZING: Not available. CHRONIC TOXICITY: Not available.

MUTAGENICITY: Negative in the Ames test. (Photoconductive layer)

CARCINOGENICITY: IARC; , ACGIH; , NTP; Not available.

REPRODUCTIVE TOXICITY: Not available.

12. ECOLOGICAL INFORMATION

No data available.

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13. DISPOSAL CONSIDERATIONS

Any disposal practice should be done under conditions, which meet local, state and federal laws and regulations relating to waste (contact local or state environmental agency for specific rules).

14. TRANSPORT INFORMATION

UN Haz. Class: None allocated

UN No.: None

It is not regulated for air-transport IATA regulations.

15. REGULATORY INFORMATION

TSCA: This product do not fall in the category of the regulations and orders of section 6 and 7 of TSCA (Toxic Substance Control Act).

California Proposition 65:

This product contains no chemical substances subject to California Proposition 65.

Candidate List of SVHC (*):

The product does not contain SVHC that are intentionally introduced.

(*) Candidate lists of substances of very high concern (released by ECHA)

ECHA, "Candidate List of Substances of Very High Concern for authorization", updated on 16/06/2014

16. OTHER INFORMATION

MSDS STATUS: No special notes.

REFERENCES:

1) In-house data (Similar OPC)

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